



Document History

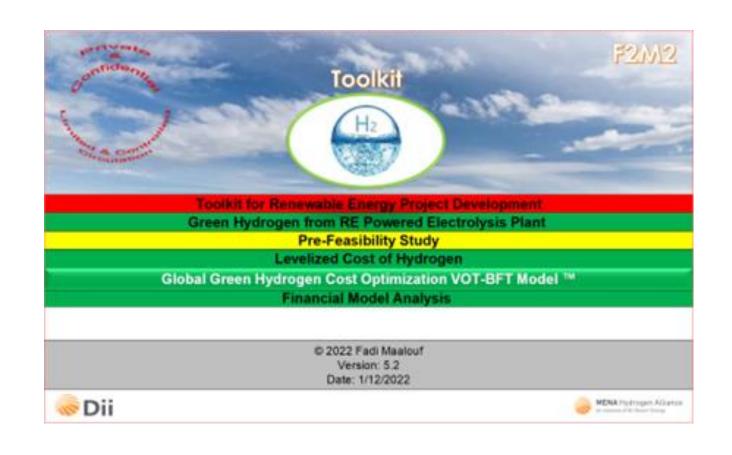
DOCUMENT CHANGE HISTORY RECORD SHEET

Document Title / Number	Rev.	Description Of Change	Effective Date
Lessons Learnt: Global Green Hydrogen Cost Optimization			
VOT-BFT Model™	1	Initial Release – For Information	28-Feb-2023
Lessons-Learnt-GGHCOVOTBFT-Model-R1-fm230228			
Lessons Learnt: Global Green Hydrogen Cost Optimization			
VOT-BFT Model™	2	Update for Webinar	5-Jun-2023
Lessons-Learnt-GGHCOVOTBFT-Model-R1-fm230228			
Lessons Learnt: Global Green Hydrogen Cost Optimization			
VOT-BFT Model™	3	General Update	19-Nov-2023
Lessons-Learnt-GGHCOVOTBFT-Model-R3-fm231119			
Lessons Learnt: Global Green Hydrogen Cost Optimization			
VOT-BFT Model™	4	General Update	8-Feb-2024
Lessons-Learnt-GGHCOVOTBFT-Model-R4-fm240208			
Lessons Learnt: Global Green Hydrogen Cost Optimization			
VOT-BFT Model™	5	General Update	28-Nov-2024
Lessons-Learnt-GGHCOVOTBFT-Model-R5-fm241128			

Category	Name	Designation	Signature	Date
Author	Fadi Maalouf	CTO - Director IPP & EPC	F2M2	28-Nov-2024

Outline

- Introduction
- Toolkit Versions
- Toolkit Features
- How Does It Work?
- Toolkit Key Objectives
- Toolkit Content
- Toolkit Inputs Form
- Toolkit Pre-COD Finance Cost
- Toolkit Optimization Process & Results
- Takeaways
- Contact





- In the Global Energy Transition context and decarbonization, all hands must be on deck!
- There is no magic quick fix or silver bullet solution. It is a collaborative effort across all stakeholders and industries.
- A double win can be achieved: accelerated energy transition driven by sustainable economic recovery.
- An important element of this double win is Green Hydrogen i.e., hydrogen produced from electrolyzers powered by renewable energy resources.
- Hydrogen is a versatile energy carrier with a wide range of uses and unique attributes, especially for energy sectors that
 are hard to electrify with renewable resources but can be made greener through sector coupling.
- So, if Green Hydrogen is technically a key enabler of decarbonization, then the next step or barrier to break is economics.
- This translates to: how much does Green Hydrogen costs to produce and how to calculate that as well as analyze pathways of cost reduction?
- A financial model toolkit for analyzing levelized cost of Green Hydrogen & derivatives becomes necessary.



Levelized Cost of Green Hydrogen LCOH & Ammonia LCOA & e-Methanol LCOM & e-Kerosene LCOK

Six Versions:

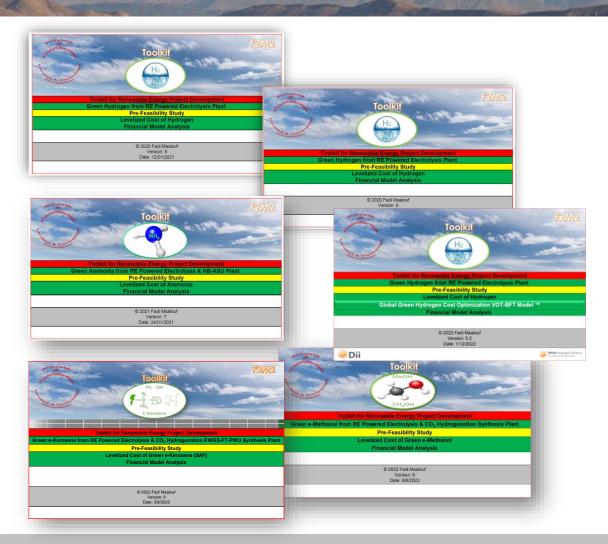
- LCOH Financial Model Toolkit V5A Green H₂ Production
- LCOH Financial Model Toolkit V5.2 Global Green H₂ Cost Optimization VOT-BFT ModelTM



- LCOH Financial Model Toolkit V6A Green H₂ Production & Delivery Infra Pathways
- LCOA Financial Model Toolkit V7A Green NH₃ Production & Storage
- LCOM Financial Model Toolkit V8A Green e-Methanol Production & Storage
- LCOK Financial Model Toolkit V9A Green e-Kerosene Production & Storage

Six versions Modular approach to:

- Verify costs at each stage of the process Piecemeal manageable iterative approach Identify cost optimization priorities & opportunities





Levelized Cost of Green Hydrogen LCOH & Ammonia LCOA & e-Methanol LCOM & e-Kerosene LCOK

General Features:

- Get exclusive market analysis & benchmarking data for Levelized Cost of Green Hydrogen / Green Ammonia / Green e-Methanol Green e-Kerosene
- Obtain the best of all worlds assembled from over 50 best in class models for LCOH/LCOA/LCOM/LCOK in the market.
- A quick yet very effective holistic approach methodology to determine levelized costs of green molecules.
- Capture all life cycle costs and assess project feasibility.
- A detailed analytical dive into optimizing costs as well as performance parameters.
- Utilize powerful and comprehensive sensitivity analysis scenarios.
- User-friendly design with guideline, rich visuals & charts, printable 17-page report.
- Toolkits are available on a Software as a Service (SaaS) basis.
- Native model toolkits files (xls) are available as commercial product.
- Download sample pdf reports at: download link provided upon request





Levelized Cost of Green Hydrogen LCOH & Ammonia LCOA & e-Methanol LCOM & e-Kerosene LCOK

Financial Model Toolkit General Features: Zoom In!

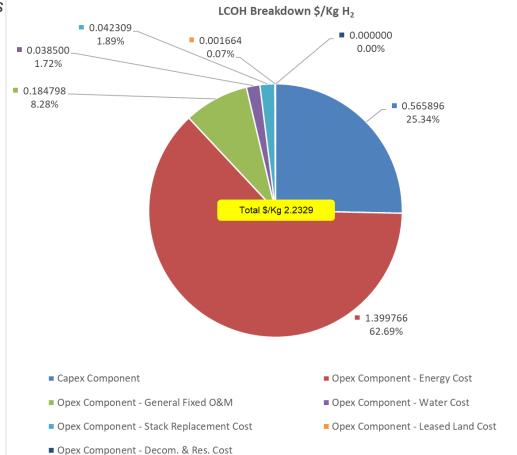
- Very Well-Structured Content & Workflow
- Project Information Data Capturing Full Scope of Work & Limits
- Detailed Input Parameters Form with Guideline Notes
- Analysis of Pre-COD Finance Cost & Construction Delay Cost
- Tabular LCOH/LCOA/LCOM/LCOK Outputs
- Breakdown CAPEX & OPEX & LCOH/LCOA/LCOM/LCOK Output Charts
- Up to 16 Parameters Sensitivity Tornado Chart
- Up to 8 Two-Dimensional Sensitivity Charts
- Multi-Lifecycle Analysis Chart
- Export Data/Charts Feature
- GIS Interface Feature

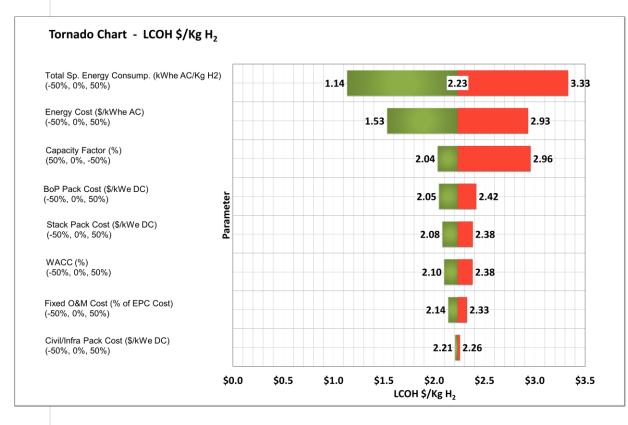




Toolkits Versions
Levelized Cost of Green Hydrogen LCOH & Ammonia LCOA & e-Methanol LCOM & e-Kerosene LCOK

Green Hydrogen Toolkit Version 5B

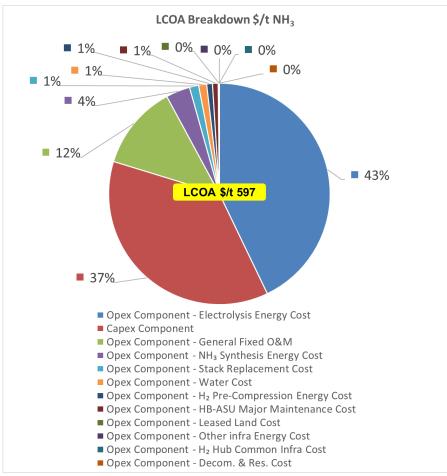


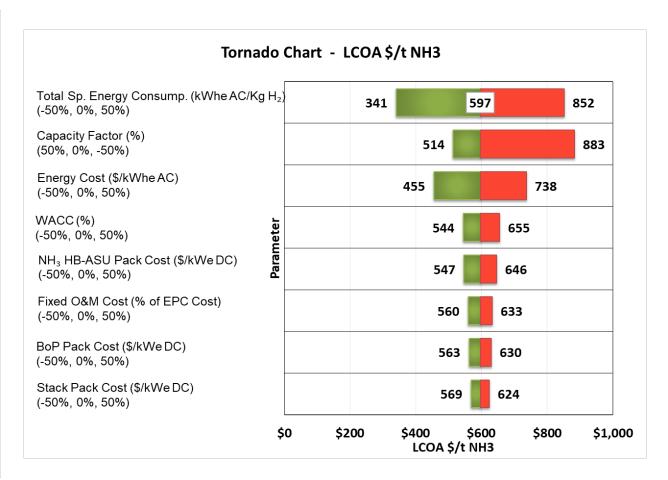




Levelized Cost of Green Hydrogen LCOH & Ammonia LCOA & e-Methanol LCOM & e-Kerosene LCOK

Green Ammonia Toolkit Version 7B

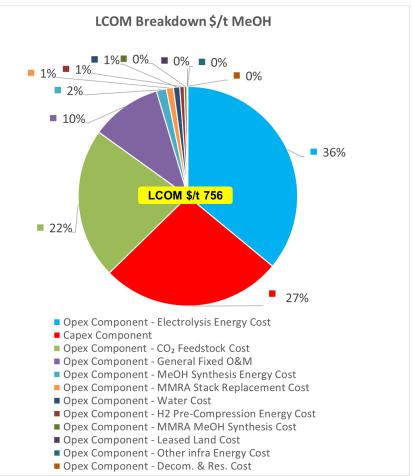


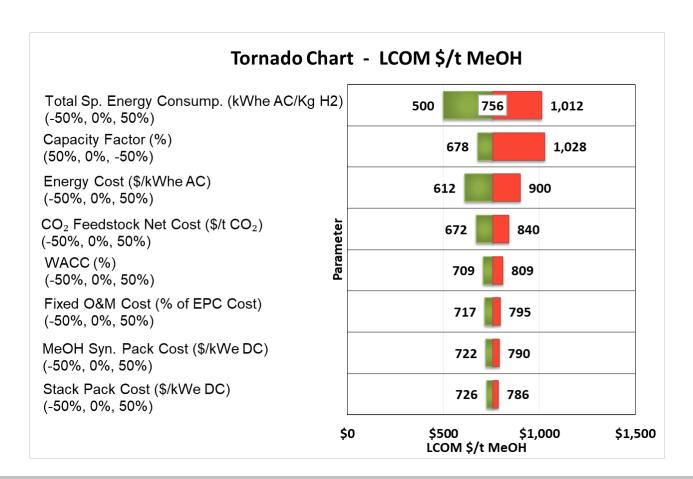




Levelized Cost of Green Hydrogen LCOH & Ammonia LCOA & e-Methanol LCOM & e-Kerosene LCOK

Green Methanol Toolkit Version 8A

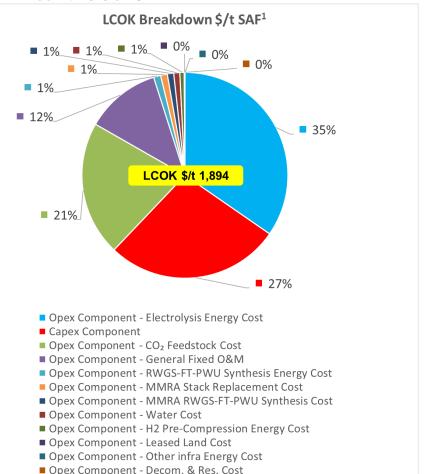


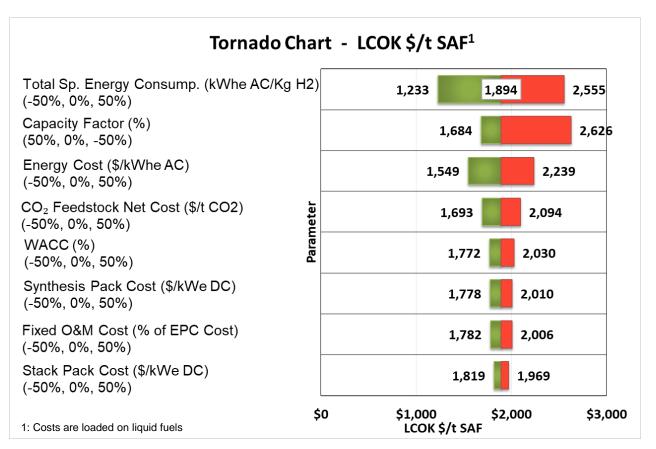




Levelized Cost of Green Hydrogen LCOH & Ammonia LCOA & e-Methanol LCOM & e-Kerosene LCOK

Green Kerosene SAF Toolkit Version 9A





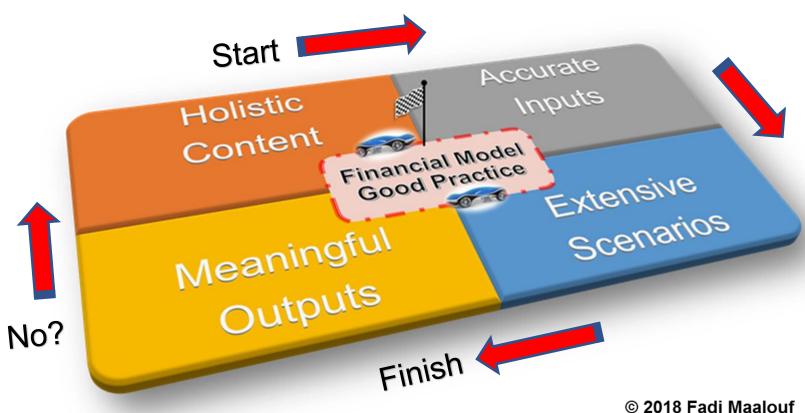




- The financial model toolkit is a discounted cashflow model coupled with visual representation in charts and graphs, and analytical features of one- and two-dimensional sensitivity analysis.
- Basically, the toolkit is a calculation engine that feeds on user supplied input parameters and provides calculated outputs of LCOH in \$/Kg H₂ plus plenty of charts for easier analytical what-If-scenarios representation. The same methodologies is applied for Green Ammonia and Green e-Methanol Toolkits.
- To run the model and provide a report, the user (desktop researcher) provides Dii with the required "input parameters".
- This is a two-page Inputs Form that covers the attributes of Green Hydrogen/Ammonia/e-Methanol/e-Kerosene. Dii runs the respective model and provides a report. Service Done!



How Does It Work? Financial Model Toolkit - Good Practice Principles & Workflow





Hurdle Case / Go-No-Go

Go

Baseline Case

Additional Cases
(Upside/Downside)

Hurdle Case / Go-No-Go

No

Revised
Design Iterations

Go

Baseline Case

(Upside/Downside)

Hurdle Case / Go-No-Go No Revised Design Iterations

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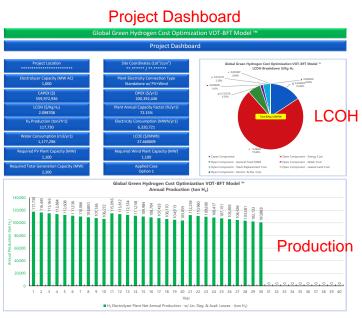


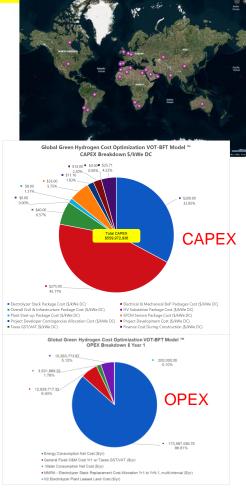
Interactive Map

Toolkit Key Objectives Global Green Hydrogen Cost Optimization VOT-BFT Model™ V5.2

- All-in-one model packed with unique advanced flexible features
- Optimum LCOH anywhere globally, based on site coordinates
- 3 Connection Schemes options
 - Standalone PV+Wind w/ hourly temporal correlation
 - Grid connected PV+Wind w/ hourly temporal correlation
 - Grid connected PPA w/o hourly temporal correlation
- 2 Options for PV+Wind hourly generation data profile
 - Model generated PV+Wind hourly profiles via API
 - User imported custom PV+Wind hourly profile
- Model is Excel based, no additional specialty software
- Macro based functions, eliminate manual tasks
- Model run on laptop, no high performance computing servers



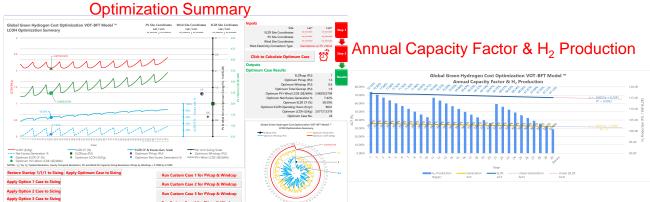


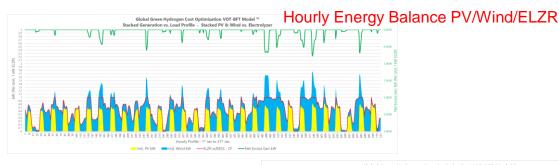




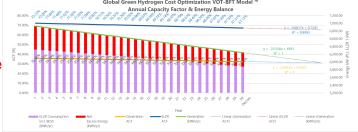
Toolkit Key Objectives Global Green Hydrogen Cost Optimization VOT-BFT Model™ V5.2

- Per Unit (PU) optimization methodology design
- Optimization process workflow is similar to Genetic Algorithm
- Optimum PV+Wind capacity sizing for optimum LCOH case
- Set electrolyzer operating window & track operating & FLEH hours
- 3 User defined alternative constrained optimum cases
- 8 User defined custom cases for comparison & analysis
- Detailed CAPEX/OPEX/System parameters settings
- Extensive Charts & Visuals for Analysis
- Available on SaaS basis for a nominal fee per project report





Annual Capacity Factor & Energy Balance





Toolkit Content Global Green Hydrogen Cost Optimization VOT-BFT Model™ V5.2

- The model toolkit is an XLS file with 26 sheets.
- The integrity of the toolkit structure and calculation engine is secured and protected against unintended formulae edits.
- A content sheet provides quick navigation hyperlinks to all sheets.
- By providing a list of input parameters, a model run will generate a 17-page pdf report.

Global Green Hydrogen Cost Optimization VOT-BFT Model ™

CONTENT

S.N.	Description	Link
1	Cover Page	Cover
2	Project Dashboard	<u>Dashboard</u>
3	Content	Content
4	Disclaimer	<u>Disclaimer</u>
5	Site Location Interactive Map	Site-Map
6	Project Info Summary	Project-Info-Summary
7	Inputs Form Guide	Inputs-Form-Guide
8	Pre-COD Finance Cost	Pre-COD-Finance-Cost
9	Summary Inputs & Outputs	Summary-Inputs-Outputs
10	Cashflow	Cashflow
11	PV Hourly Generation Dataset API	PV Hourly
12	Wind Hourly Generation Dataset API	Wind Hourly
13	PV LCOE Calculations	PV-LCOE
14	Wind LCOE Calculations	Wind-LCOE
15	PV+Wind+BESS LCOE Dynamic Calculations	PV+Wind-LCOE
16	PV+Wind+BESS Hourly Energy Balance & Sizing Calculations	PV+Wind Hr AnnualCalc
17	PV+Wind+BESS Annual Energy Balance & Sizing Calculations	<u>AnnualCalc</u>
18	Optimization Data Processing & Analysis	Data-Analysis-AnnualCalc
19	Optimization Data Processing & Analysis - Previous Run Dataset Backup	Data-Analysis-AnnualCalc-PR
20	Optimization Data Processing & Analysis - Previous Run 2 Dataset Backup	Data-Analysis-AnnualCalc-PR2
21	Optimization Results & Charts	Optimization-Results-AnnualCalc
22	Optimization Calculations	Optimization-AnnualCalc
23	LCOH Sensitivity 1D & 2D	Sensitivity-1D-2D
24	Export LCOH 2D Hi Res Table for GIS Interface	Export-2D-HiRes
25	Export Model Charts	Export-Charts
26	Contact	Contact



Toolkit Inputs Form Global Green Hydrogen Cost Optimization VOT-BFT Model™ V5.2

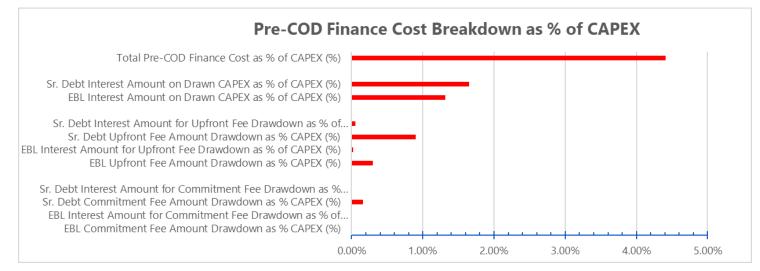
- The Inputs Form (xls file) data set is in six categories:
- General (Lifecycle Selection up to 40 years, economies of scale, technology & costs ref. years, Site Coordinates, Plant Connection Scheme Selection, PV+Wind Hourly Generation Profile Data Source Selection)
- 2. Finance Structure (gearing, equity & debt rates, construction period finance)
- 3. CAPEX (breakdown required)
- 4. OPEX (fixed & variable, energy & water, land lease, escalation rates, stack replacement intervals)
- 5. System (capacity, efficiency, degradation, capacity factor, system background settings, optimization cases selection)
- 6. Decommissioning & Residual Value
- For each input parameter, notes and remarks are provided. The user can also add his/her special notes as well.

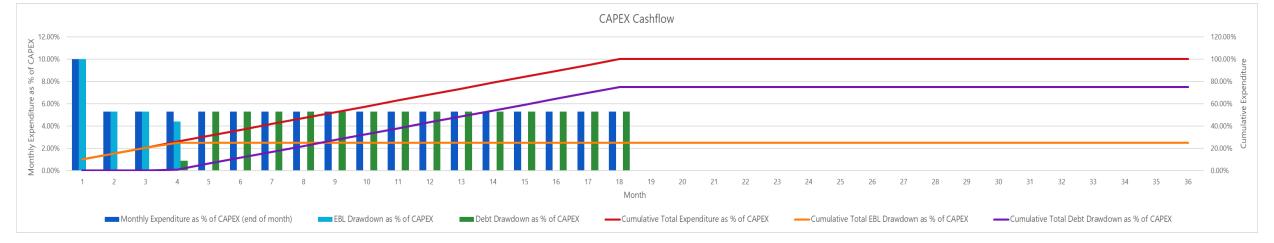




Toolkit Pre-COD Finance Cost

- Pre-COD Finance Analysis:
 - 1. CAPEX drawdown profile
 - 2. Construction period finance cost breakdown

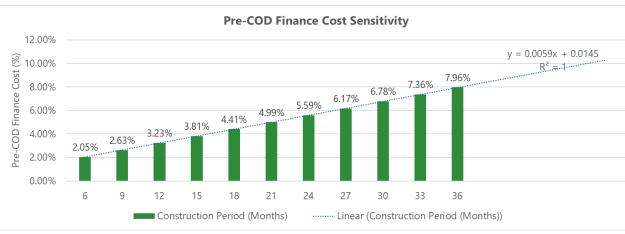


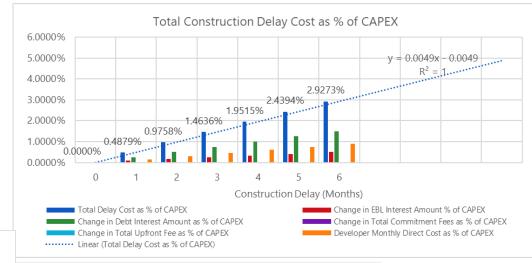


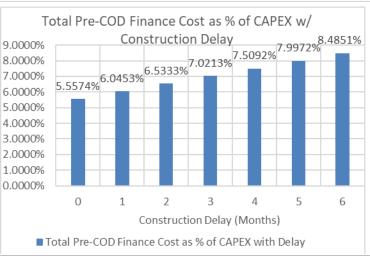


Toolkit Pre-COD Finance Cost

- Pre-COD Finance Analysis:
 - 1. Construction delay cost analysis
 - 2. Construction period sensitivity analysis





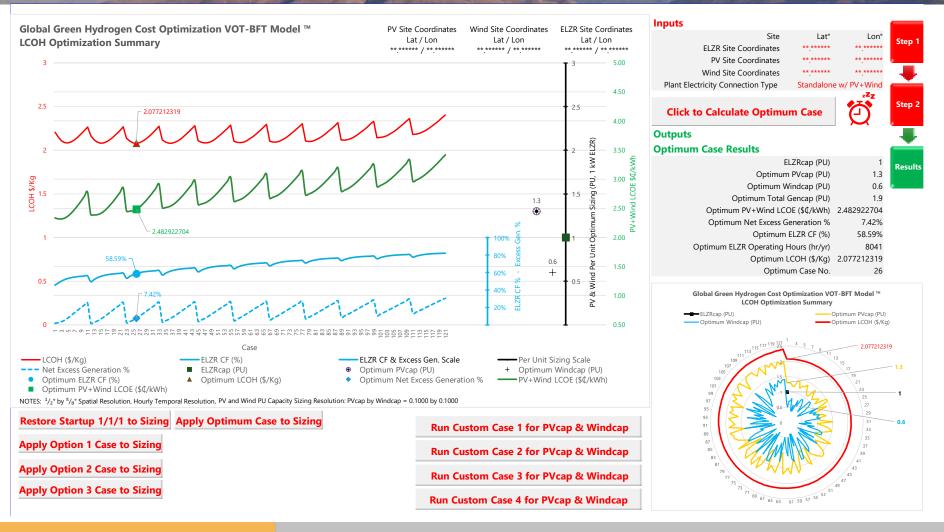




Optimization Summary

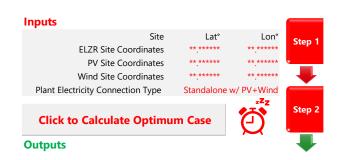
Optimum Case Sizing

One Click Process!





Optimization Process Summary - User Defined Alternative Optimum Cases Solver



Apply selected case as baseline case via macro

Restore Startup 1/1/1 to Sizing

Apply Option 1 Case to Sizing

Apply Option 2 Case to Sizing

Apply Option 3 Case to Sizing

Outputs

Optimum Case Results

	ELZRcap (PU)
1.3	Optimum PVcap (PU)
0.0	Optimum Windcap (PU)
1.9	Optimum Total Gencap (PU)
2.482922704	Optimum PV+Wind LCOE (\$¢/kWh)
7.429	Optimum Net Excess Generation %
58.59%	Optimum ELZR CF (%)
804	Optimum ELZR Operating Hours (hr/yr)
2.077212319	Optimum LCOH (\$/Kg)
20	Optimum Case No.

Option 1 Alternative Optimum Case Results

With Applied Filter - Minimum Required ELZR CF	72%
ELZRcap (PU)	1
PVcap (PU)	1.1
Windcap (PU)	1.1
Total Gencap (PU)	2.2
PV+Wind LCOE (\$¢/kWh)	2.746001
Net Excess Generation %	8.76%
ELZR CF (%)	72.15%
ELZR Operating Hours (hr/yr)	8428
LCOH (\$/Kg)	2.098708
Case No.	79

Option 2
Alternative Optimum Case Results

	•
1.60	With Applied Filter - Total Gencap Limit
1	ELZRcap (PU)
1.2	PVcap (PU)
0.4	Windcap (PU)
1.6	Total Gencap (PU)
2.316968	PV+Wind LCOE (\$¢/kWh)
3.62%	Net Excess Generation %
49.91%	ELZR CF (%)
7677	ELZR Operating Hours (hr/yr)
2.106898	LCOH (\$/Kg)
3	Case No.

Option 3 Alternative Custom Case Results

With Applied Filter - PVcap Value	1.20
With Applied Filter - Windcap Value	1.30
ELZRcap (PU)	1
PVcap (PU)	1.2
Windcap (PU)	1.3
Total Gencap (PU)	2.5
PV+Wind LCOE (\$¢/kWh)	2.918049
Net Excess Generation %	14.02%
ELZR CF (%)	77.88%
ELZR Operating Hours (hr/yr)	8499
LCOH (\$/Kg)	2.15103
Case No.	102

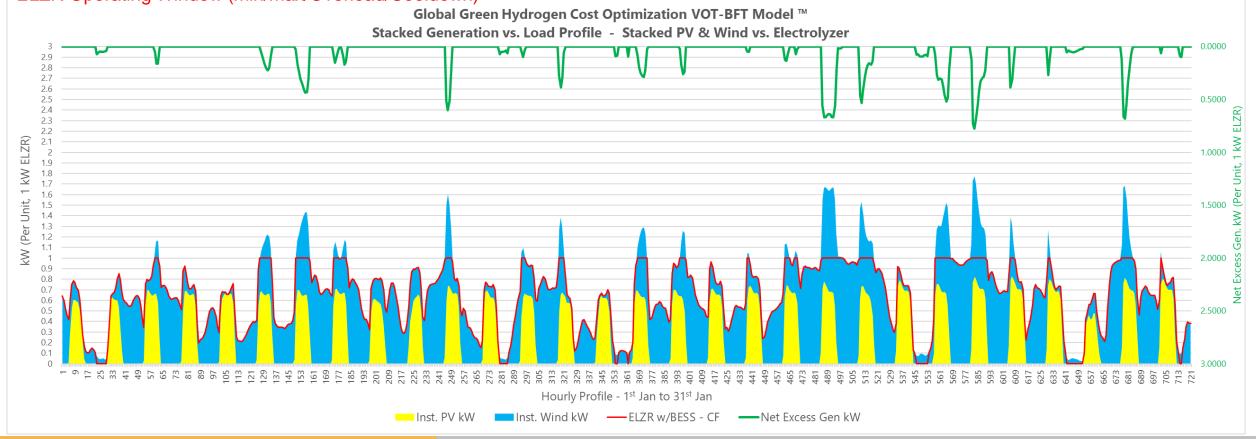


Optimization Process Summary - User Applied Case

Hourly Energy Balance PV/Wind/ELZR

ELZR Operating Window (min/max/Overload/Cooldown)

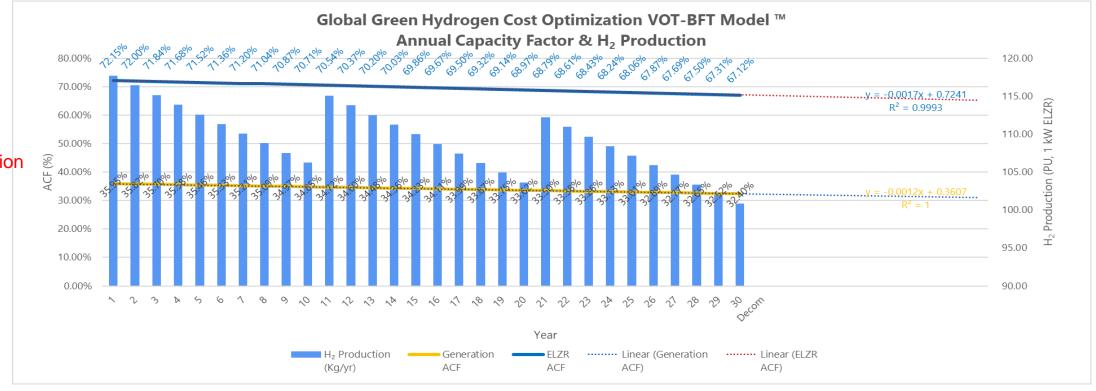
Current Status: Plant Electricity Connection Type Standalone w/ PV+Wind
Current Status: PVcap (PU)
1.10
Current Status: Windcap (PU)
1.10





Optimization Process Summary - User Applied Case Annual Capacity Factor & H₂ Production PV & Wind & Electrolyzer Degradation Impact Current Status: Plant Electricity Connection Type Standalone w/ PV+Wind Current Status: PVcap (PU) 1.10
Current Status: Windcap (PU) 1.10



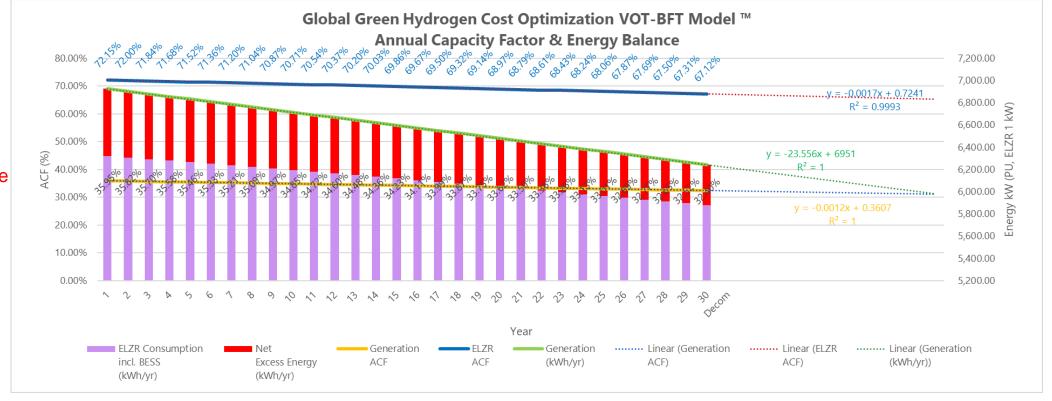




Optimization Process Summary - User Applied Case Annual Capacity Factor Energy Balance PV & Wind & Electrolyzer Degradation Impact Current Status: Plant Electricity Connection Type Standalone w/ PV+Wind Current Status: PVcap (PU) 1.10

Current Status: Windcap (PU) 1.10

Annual
Capacity
Factor &
Energy Balance





Deep Dive – Advanced Optimization Process Summary Up to 8 User Defined Custom Cases Analysis



Task automation via macros

Plant Electricity Connection Type Standalone w/ PV+Wind 1000 100	Run Custom Case Results						
PVcap (PU) 1.20 1.20 1.30 1.30 1.50 0.00 Windcap (PU) 1.00 1.00 1.00 0.60 0.60 0.60 0.00 1.30 Total Gencap (PU) 2.20 2.20 1.90 1.90 1.90 1.50 1.30 PV+Wind LCOE (\$\chicksymbol{c}\text{/kWh}\text) 2.710930 2.485506 2.482923 2.328625 1.961987 3.071111 Net Excess Generation % 9.42% 9.42% 7.42% 7.42% 5.40% 4.39% ELZR CF (%) 70.33% 70.33% 58.59% 58.59% 40.85% 53.58% ELZR Operating Hours (hr/yr) 8.380 8.380 8.041 8.041 4.257 7.950 LCOH (\$\strue{k}\text{/Kg}\text) 2.092682 1.967170 2.077212 1.991302 2.075847 2.466210 Case No. Custom 1 Custom 2 Custom 3 Custom 4 Custom 5 Custom 6 Calc Dur 28.00 sec 30.00 sec 35.00 sec 33.00 sec 31.00 sec PV Only Wind Only Note 2 Note 3 Note 4 Note 5	Plant Electricity Connection Type	Standalone w/ PV+Wind	Grid w/ PV+Wind	Standalone w/ PV+Wind	Grid w/ PV+Wind	Standalone w/ PV+Wind	Standalone w/ PV+Wind
PVcap (PU) 1.20 1.20 1.30 1.30 1.50 0.00 Windcap (PU) 1.00 1.00 1.00 0.60 0.60 0.60 0.00 1.30 Total Gencap (PU) 2.20 2.20 1.90 1.90 1.90 1.50 1.30 PV+Wind LCOE (\$\chicksymbol{c}\text{/kWh}\text) 2.710930 2.485506 2.482923 2.328625 1.961987 3.071111 Net Excess Generation % 9.42% 9.42% 7.42% 7.42% 5.40% 4.39% ELZR CF (%) 70.33% 70.33% 58.59% 58.59% 40.85% 53.58% ELZR Operating Hours (hr/yr) 8.380 8.380 8.041 8.041 4.257 7.950 LCOH (\$\strue{k}\text{/Kg}\text) 2.092682 1.967170 2.077212 1.991302 2.075847 2.466210 Case No. Custom 1 Custom 2 Custom 3 Custom 4 Custom 5 Custom 6 Calc Dur 28.00 sec 30.00 sec 35.00 sec 33.00 sec 31.00 sec PV Only Wind Only Note 2 Note 3 Note 4 Note 5							
Windcap (PU)	ELZRcap (PU)	1	1	1	1	1	1
Total Gencap (PU) PV+Wind LCOE (\$\psi/kWh) PV-Wind Play PV-Wind LCOE (\$\psi/kWh) PV-Wind Play PV-Wind Pl	PVcap (PU)	1.20	1.20	1.30	1.30	1.50	0.00
PV+Wind LCOE (\$\frac{4}{V}Wh)	Windcap (PU)	1.00	1.00	0.60	0.60	0.00	1.30
Net Excess Generation % ELZR CF (%) ELZR CF (%) FLZR Operating Hours (hr/yr) Asso Asso Asso Asso Asso Asso Asso Asso	Total Gencap (PU)	2.20	2.20	1.90	1.90	1.50	1.30
ELZR CF (%) 70.33% 70.33% 58.59% 58.59% 40.85% 53.58% ELZR Operating Hours (hr/yr) 8,380 8,380 8,041 8,041 4,257 7,950 1,000 1	PV+Wind LCOE (\$¢/kWh)	2.710930	2.485506	2.482923	2.328625	1.961987	3.071111
ELZR Operating Hours (hr/yr) 8,380 8,380 8,041 8,041 4,257 7,950 LCOH (\$/Kg) 2.092682 1.967170 2.077212 1.991302 2.075847 2.466210 Case No. Custom 1 Custom 2 Custom 3 Custom 4 Custom 5 Custom 6 Calc Dur 28.00 sec 30.00 sec 35.00 sec 33.00 sec 31.00 sec Note 1 Note 2 Note 3 Note 4 Note 5	Net Excess Generation %	9.42%	9.42%	7.42%	7.42%	5.40%	4.39%
LCOH (\$/Kg) 2.092682 1.967170 2.077212 1.991302 2.075847 2.466210 Case No. Custom 1 Custom 2 Custom 3 Custom 4 Custom 5 Custom 6 Calc Dur 28.00 sec 30.00 sec 35.00 sec 33.00 sec 33.00 sec 31.00 sec Note 1 Note 2 Note 3 Note 4 Note 5	ELZR CF (%)	70.33%	70.33%	58.59%	58.59%	40.85%	53.58%
Case No. Custom 1 Custom 2 Custom 3 Custom 4 Custom 5 Custom 6 Calc Dur 28.00 sec 30.00 sec 35.00 sec 33.00 sec 31.00 sec Note 1 PV Only Wind Only Note 2 Note 3 Note 4 Note 5 Note 3 Note 5 Note 3 Note 5 Note 3 Note 6 Note 5 Note 3 Note 7 Note 9 Note 8 Note 9 Note 9 Note 9 Not	ELZR Operating Hours (hr/yr)	8,380	8,380	8,041	8,041	4,257	7,950
Calc Dur Note 1 Note 2 Note 3 Note 4 Note 5	LCOH (\$/Kg)	2.092682	1.967170	2.077212	1.991302	2.075847	2.466210
Note 1 Note 2 Note 3 Note 4 Note 5	Case No.	Custom 1	Custom 2	Custom 3	Custom 4	Custom 5	Custom 6
Note 2 Note 3 Note 4 Note 5	Calc Dur	28.00 sec	30.00 sec	35.00 sec	33.00 sec	33.00 sec	31.00 sec
Note 3 Note 4 Note 5	Note 1					PV Only	Wind Only
Note 4 Note 5	Note 2						☆
Note 5	Note 3				1		
	Note 4						
Note 6	Note 5						
	Note 6						

Run Custom Case Results



Optimization Process Final Step

- Apply a user selected case as baseline case (dropdown list)
- Print the complete 17-page report with all data and cases

Restore Startup 1/1/1 to Sizing	Run Custom Case 1 for PVcap & Windcap
Apply Optimum Case to Sizing	Run Custom Case 2 for PVcap & Windcap
Apply Option 1 Case to Sizing	Run Custom Case 3 for PVcap & Windcap
Apply Option 2 Case to Sizing	Run Custom Case 4 for PVcap & Windcap
Apply Option 3 Case to Sizing	

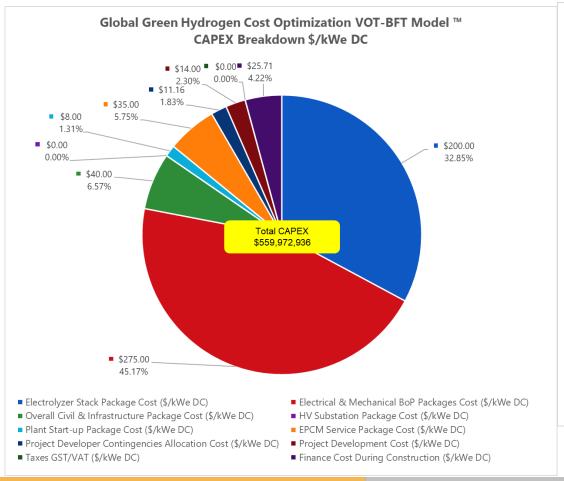
Task automation via macros

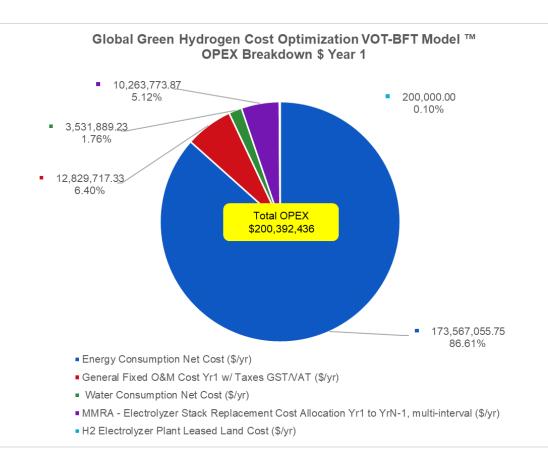
PV+Wind Sizing Summary	
Plant Electricity Connection Type (Grid Connected or Standalone)	Standalone w/ PV+Wind
PV+Wind+BESS Optimization Case Selection (Optimum, Options 1/2/3, Custom 1/2/3/4)	Option 1
PV Plant Capacity (kW)	1,100,000
Wind Plant Capacity (kW)	1,100,000
Total Generation Capacity (kW)	2,200,000
BESS Power Capacity (kW)	NA
BESS Energy Capacity (kWh)	NA
PV LCOE \$/kWh	0.01888427
PV Plant Annual Capacity Factor (%)	28.78%
Wind LCOE \$/kWh	0.02959250
Wind Plant Annual Capacity Factor (%)	43.11%
PV+Wind LCOE \$/kWh	0.02746001
Plant Annual Capacity Factor (%)	72.15%
Plant Annual Operating Hours (hr/yr)	8,428





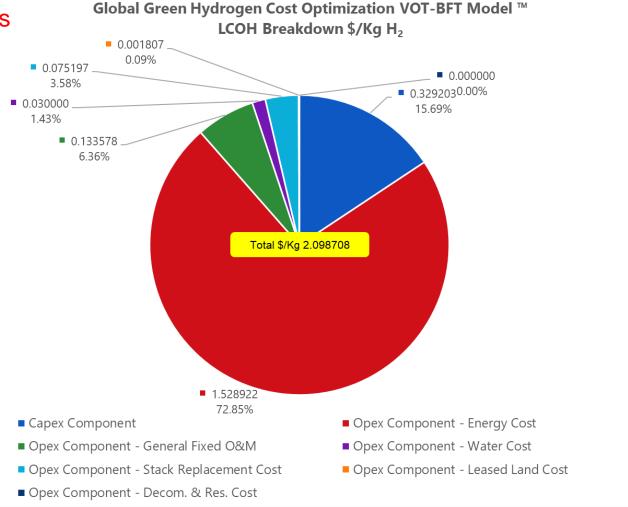
Optimization Process Results - CAPEX & OPEX Breakdown





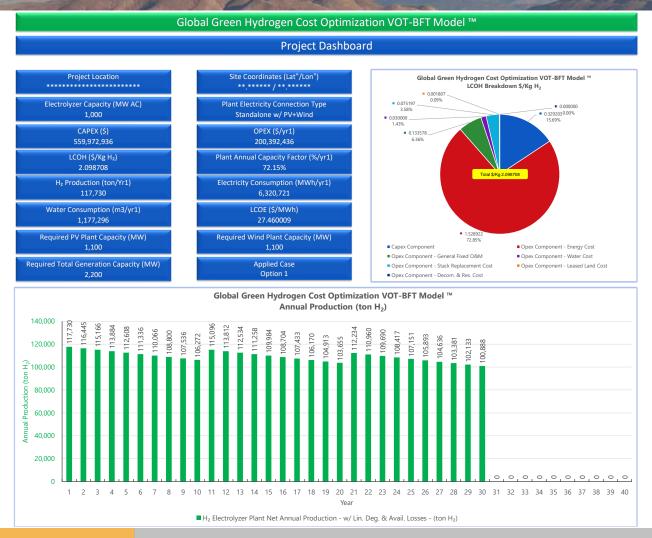


Optimization Process Results LCOH Breakdown





Optimization
Process Results
1-Page
Project Dashboard





Toolkit Sample Report: Global Green Hydrogen Cost Optimization VOT-BFT Model™ V5.2

Global Green Hydrogen Cost Optimization VOT-BFT Model™

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Lessons Learnt: Global Green Hydrogen Cost Optimization VOT-BFT Model™

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- The green molecules era has arrived.
- Their contribution to the energy transition will rise and accelerate.
- Balancing technical solutions with sound economics will be critical to the success.
- Challenges ahead that are vital for bankable projects development:
 - Clear long-term guarantees of origin / standards / policy / regulatory environments
 - Risk-balanced long-term offtake agreements
 - Overall plant performance guarantees
- Again, all hands must be on deck!

